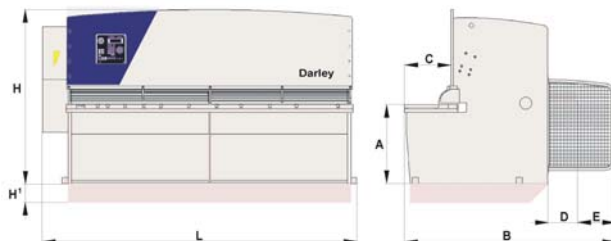


Technical Data:

TYPE	Capacity		Cutting-length mm	Cutting-angle	Strokes/min.		Power kW	hold downs Number of	Dimensions mm							Weight kg	
	450 N/mm ²	700 N/mm ²			unloaded	loaded			L.	B	H	H*	A	C	D		E
GS1213	13	10	1250	2°	30	18	22	7	1850	2600	2200		900	475	500	300	5500
GS1216	16	12	1250	2°	17	10	22	7	1850	2600	2200		900	475	500	300	8500
GS1220	20	15	1250	2°30'	20	12	30	7	1930	2600	2850		900	510	320	200	9200
GS1225	25	18	1250	2°30'	10	6	30	7	1930	2600	2850		900	510	320	200	10000
																	0
GS2106	6	4.5	2000	1°30'	34	34	15	13	2680	2500	1785		900	550	600	200	5200
GS2108	8	6	2000	1°30'	23	23	15	13	2680	2500	1785		900	550	600	200	5400
GS2110	10	7.5	2000	1°30'	12	8	15	13	2680	2500	1785		900	550	600	200	5500
GS2113	13	10	2000	2°	20	12	22	10	2740	2600	2200		900	500	200	300	8000
GS2116	16	12	2000	2°	22	13	22	10	2740	2600	2200		900	500	200	300	8500
																	0
GS2506	6	4.5	2500	1°30'	28	28	15	13	3170	2500	1800		900	550	600	200	6000
GS2508	8	6	2500	1°30'	20	20	15	13	3170	2500	1800		900	550	600	200	6500
																	0
GS3106	6	4.5	3050	1°30'	24	24	15	14	3720	2500	1980		900	550	600	200	7300
GS3108	8	6	3050	1°30'	15	15	15	14	3720	2500	1980		900	550	600	200	7500
GS3110	10	7.5	3050	1°30'	18	12	15	14	3750	2520	1995		900	535	550	250	9200
GS3113	13	10	3050	2°	15	9	22	15	3800	2610	2115		900	495	200	310	12800
GS3116	16	12	3050	2°	12	7	22	15	3800	2610	2115		900	495	200	310	13500
GS3120	20	15	3050	2°30'	9	5	30	15	3850	2760	2350		900	510	150	360	18000
GS3125	25	18	3050	3°	8	4	45	15	3910	2760	2600		950	510	150	360	26000
																	0
GS4104	4	3	4050	1°30'	20	20	11	21	4730	2700	2180		900	520	380	425	11000
GS4106	6	4.5	4050	1°30'	20	20	22	21	4730	2700	2180		900	520	380	425	12000
GS4108	8	6	4050	1°30'	15	15	22	21	4730	2700	2180		900	520	380	425	12800
GS4110	10	7.5	4050	1°30'	20	13	22	21	4770	3000	2285		900	595	185	620	17000
GS4113	13	10	4050	2°	13	7	30	21	4800	2750	2320		900	630	200	300	20200
GS4116	16	12	4050	2°	12	8	30	21	4800	2750	2320		900	630	200	300	22000
GS4120	20	15	4050	2°30'	7	4	37	21	4585	2700	2600		900	500	200	300	26000
																	0
VS5106	6	4.5	5050	30°/1°-30"	30-20	18-12	15	26	5600	2600	2500		900	560	600	200	18000
VS5108	8	6	5050	30°/1°-30"	28-18	17-11	22	26	5600	2600	2500		900	560	600	200	19500
VS5110	10	7.5	5050	30°/3°	30-15	20-8	22	26	5870	2800	3150		1125	540	500	300	28000
																	0
VS6106	6	4.5	6050	30°/1°-30"	30-15	30-15	15	32	6860	3400	2500		900	590	550	1000	27000
VS6108	8	6	6050	30°/1°-30"	26-11	16-7	22	32	6800	3450	2700		900	540	520	1000	30000
VS6110	10	7.5	6050	30°/2°	28-14	15-8	22	31	6920	3500	2900		1050	540	460	1000	35000
VS6113	13	10	6050	30°/2°-30"	20-10	14-5	22	32	7000	3600	2700		1005	630	450	1000	41000
VS6116	16	12	6050	30°/2°-30"	15-7	9-5	30	28	6900	3600	2450	300	900	450	500	1000	48000
VS6120	20	15	6050	1°/3°	15-8	7-4	45	31	7330	3400	2895	625	900	500	0	1000	70000
VS6125	25	20	6050	1°/4°	10-4	8-3	45	31	7000	4000	3300	800	900	500	0	1000	85000
																	0
VS8104	4	3	8050	30°/1°-30"	30-16	20-10	15	41	9000	3650	2880		1100	680	650	1000	32000
VS8106	6	4.5	8050	30°/1°-30"	30-16	20-10	22	41	9000	3650	2880		1100	680	650	1000	48000
VS8108	8	6	8050	30°/2°-30"	20-6	18-5	22	41	9060	3650	3200		1135	670	625	1000	60000

Through Darley continuous product development changes in size and performance may arise.

05/03



Reach backgauge 5-1000 mm

Throat: 100 mm